

Plasma cutting robot package

Automation of high-quality three-dimensional cutting is realized,
and it is possible to cope with a wide variety of workpieces



Automatic torch height adjustment
for high-quality cutting

Applicable to various 3-D workpieces
such as head plates

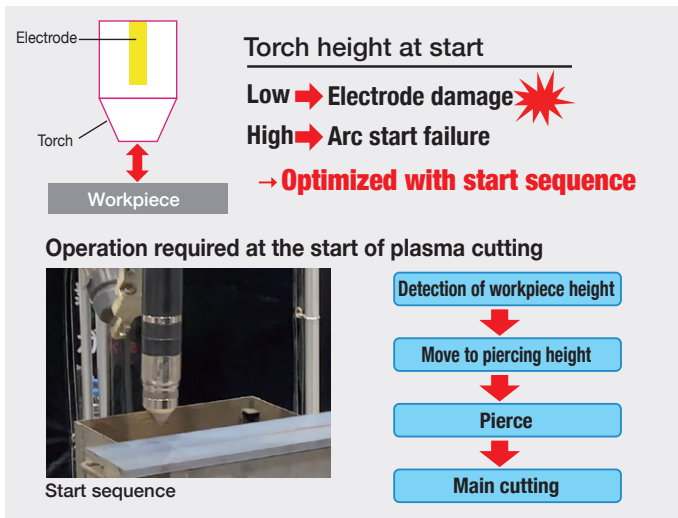
Sets the cutting conditions on the
robotic TP at once.

Automatic torch height adjustment to reduce workpiece distortion and misalignment

Start sequence function Depends on cutting conditions.

Automatic generation of "Operation required when plasma cutting starts".

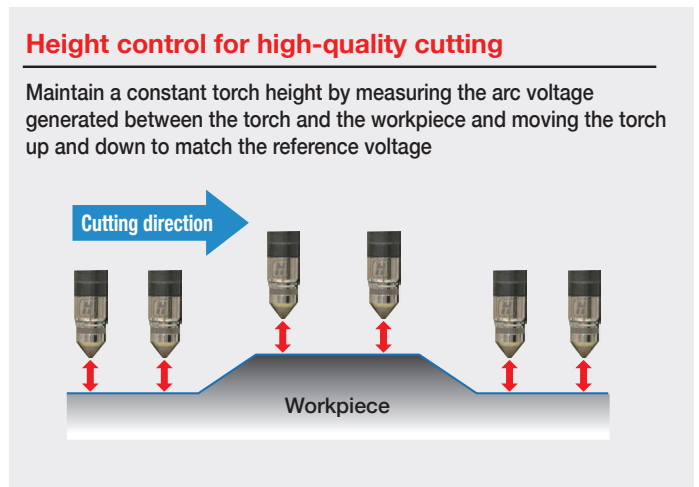
- **Improved consumable life and reduced occasionally stoppage during piercing**



Height control Depends on cutting conditions.

Keep height constant during cutting

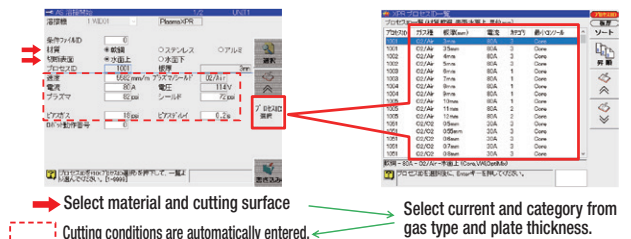
- **The quality of the cut surface is maintained even if the workpiece surface is distorted. Executes voltage copying without requiring a post-installed sensor**



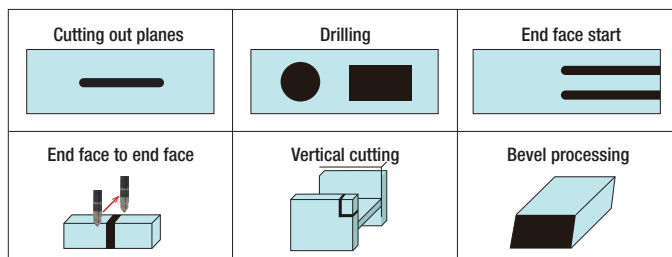
Sets the cutting conditions on the robotic TP at once.

AS/AE instruction for plasma cutting

- Eliminates complicated settings for plasma cutting conditions.
- The cutting conditions are automatically entered by simply selecting the current and category from the combination of material, cutting surface, gas type and plate thickness at the plasma cutting start command.



Workpiece cutting geometry



Thickness of plate that can be cut

Thickness of plate that can be cut	Plasma power supply		XPR170	XPR300
	Piercing capability	Mild steel (argon gas assist)	40mm	50mm
		Mild steel	35mm	45mm
		Stainless steel	22mm	38mm
		Aluminum	25mm	38mm
	Separate cutting capacity	Mild steel	60mm	80mm
		Stainless steel	38mm	75mm
		Aluminum	38mm	50mm



OTC DAIHEN Website
www.DAIHEN-USA.com

NORTH AMERICA CORPORATE HEADQUARTERS

1400 Blauser Dr, Tipp City OH 45371
Phone: (937) 667-0800
Fax: (937) 667-0885

DAIHEN ROBOT Website
www.DAIHEN-robot.com/en

ATLANTA TECHNICAL CENTER

3135 Medlock Bridge Road
Norcross, GA 30071
Phone: 888-OTC-ROBO
Fax: (937) 667-0885

DETROIT TECHNICAL CENTER

750 Welch Road
Commerce Township, MI 48390
Phone: 888-OTC-ROBO
Fax: (937) 667-0885



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